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**MACHINE HOUR RATES**
**DATED 05.05.2021**

Sr. No.	Machine Group[Activity]	Rates per Hour (Others)Rs.	Rates per Hour ( Micro) Rs.
1.	Conventional Turning	77/-	70/-
2.	CNC Turning	200/-	160/-
3.	CNC turning machine	200/-	175/-
4.	Conventional Milling-rough	100/-	80/-
5.	Conventional Milling-finish	150/-	120/-
6.	CNC milling machine -5Axis with swiveling head rotary table (traverse X x Y x Z 650X600X500MM) ROTARY TABLE DIA650X540MM.	3000/-	2700/-
7.	CNC Vertical Machining Centers( Table size 900x550mm,710x1700mm & 710x1625mm)	800/-	640/-
8.	CNC Milling center(Table size 900 X350MM) Movement 560 X406 X 508MM	525/-	480/-
9.	CNC Milling Machine	400/-	375/-
10.	CNC milling machine	350/-	320/-
11.	CNC EDM (Table size 750 x 550mm) Movement 600x400x400mm	550/-	440/-
12.	CNC EDM (Table size 1000x700mm) Movement600x400x400mm	800/-	640/-
13.	Jig Boring	365/-	290/-
14.	Jig Grinding	600/-	540/-
15.	Surface Grinding	125/-	100/-
16.	Surface Grinding (Table size 1500x750mm)	300/-	240/-
17.	Diaform/ Profile Grinding	400/-	320/-
18.	CNC Wire Cut	160/-	140/-
19.	CNC Wire Cut (Table size 860x860mm & 750x550mm)	800/-	640/-
20.	CNC Wire Cut (Table size 850 x 500mm)	700/-	560/-
21.	Cylindrical Grinding	150/-	120/-
22.	CNC Cylindrical Grinding	500/-	400/-
23.	Tool & Cutter Grinding	80/-	64/-
24.	Bench Work	110/-	100/-
25.	CAD	200/-	160/-
26.	3D CNC Co-ordinate Measuring Machine ( Measuring range 700x900x500mm)	800/-	640/-
27.	Injection moulding Machine-160T	300/-	270/-
28.	Injection moulding Machine -80T	250/-	220/-
29.	Injection Moulding Machine -200T	400/-	320/-

  
**(SHARNPAL SINGH)**  
 Manager-P & D